



# INSPECTION REPORT

## GLOBAL JOINING TECHNOLOGY CO.,LTD

Part NO. \_\_\_\_\_ / \_\_\_\_\_ DESCRIPTION BRAZING ROD

PROD.CODE BCUP-2 specification 1.3\*3.2\*500mm

FURNACE NO. \_\_\_\_\_ / \_\_\_\_\_ PRODUCTION ADTE \_\_\_\_\_ / \_\_\_\_\_

REPORT NO. 201606276 REPORT DATE 2016-8-25

CHECK ITEMS		TECHNICAL CHARACTERISITICS	RESULTS	
DIAMETER		$\Phi 1.3 \pm 0.02$ (mm)	1.28~1.32	
		$\Phi 3.2 \pm 0.02$ (mm)	3.18~3.22	
LENGTH		$500 \pm 5.0$ (mm)	500 ~ 501.5	
RoHS	P	6.5-7.0 (%)	6.6 (%)	
	Cu	BAL	BAL	
	Cd	Cd	< 50 (ppm)	< 2
		Pb	< 400 (ppm)	< 2
		Hg	< 200 (ppm)	< 2
		Cr <sup>6+</sup>	< 500 (ppm)	0
		PBB	< 100 (ppm)	0
		PBDE	< 100 (ppm)	0
OTHER	$\leq 0.15$ (%)	$\leq 0.15$		
MELTING RANGE	SOLIDUS	710 (°C)	710	
	LIQUIDUS	790 (°C)	790	
SURFACE DEFECTS		See specification of brazing alloys manufactured by GLOBAL	OK	
CONCLUSION		QC Approved		

INSPECTED BY: ZhangTao

APPROVED BY: \_\_\_\_\_

